## **POWERFOIL X3.0 ERROR CODES (DELTA M SERIES VFD)**

Error Code	Description and Corrective Action
38	Over Current Abnormal condition exists on the motor side of the fan system.
	Check motor OL point parameters. Check the motor wiring for shorts. If the condition persists with the disconnected motor, contact Customer Service.
80	High AC Input Voltage Incoming AC line voltage has exceeded acceptable limits or the motor is trying to stop too quickly.
	Check the DC bus voltage at drive idle versus drive running. Monitor DV bus voltage as the motor is stopping. Verify that incoming AC supply is acceptable configuration (center ground Wye or Delta with Wild on B phase).
OH	Drive Overtemp  Verify the fan is installed in an acceptable environment (122°F [50°C] maximum).
	Check the drive for excessive dirt buildup on the heat sink fins. Check the drive cooling fan function.
Lu	Under Voltage Incoming AC line voltage has fallen below acceptable limits.
	Check the DC bus voltage at drive idle versus drive running. Monitor DV bus voltage as the motor is stopping. Verify that incoming AC supply is acceptable configuration (center ground Wye or Delta with Wild on B phase).
oL	Excessive Drive Output Current An abnormal condition exists on the motor side of the fan system.
cLi	Check the motor OL point parameters. Reduce torque comp (Pr.54).
510	
ocR	Over Current During Acceleration
	Motor circuit insulation failure or over boosting.  Check the torque boost. If the condition persists with a disconnected motor, contact Customer Service.
ocd	Over Current During Acceleration  Motor circuit insulation failure or over boosting.
	Check the torque boost. If the deceleration time is too short, check parameters.
ocn	Over Current During Steady Operation  Motor circuit insulation failure or over boosting.
	Check the motor wiring. This fault could indicate a mechanical failure.
EF	External Fault ESFR input has been triggered (MI3).
	If the system's building is not on fire, check the relay wiring and the alarm system status. If the building is on fire, vacate the premises immediately! If the wall controller is in use, 4–20 mA loop has been compromised. Check the wall controller power supply and loop wiring. The drive will not auto recover from EF.
SFF	Ground Fault Drive output terminal shorted to ground.
	Depending on the severity of short, the output module can be damaged (if SCC ≥ 50% of drive rating).
FbE	Feedback Signal Error
	Check the AVI/ACI wiring.
55	Base Block Base Block input (M4) has been triggered.
	Check the accessory wiring and accessory configuration. The drive will auto-recover to the previous operating state.
PHL	Incoming Phase Loss Possible loose connections or blown over current devices.
	Check the incoming AC line for loose connections or blow over current devices.



Error Code	Description and Corrective Action
HPF1, HPF2	Various Unrecoverable Errors
•	If the power cycle will not clear these faults, contact Customer Service.
HPF3, HPF4	
cF3.0, cF3.1	
cF3.2, cF3.3	
cF3.4, cF3.5	
AcL	
codE	
εF!	Internal Memory Error
	If the power cycle is not resolved, perform a parameter hard reset. If the condition persists, contact Customer Service.
cF2	Customer Service.
-C1	Communications Error—Slave
133	Verify proper data wiring between the drive's RS485 port and the command source.

## Pr.64 Diagnostics running display options

Setting	Run Screen Display
00	Display drive output frequency (Hz)
01	(Default) User-defined number (Hz x PR.65)
02	RMS equivalent output voltage to motor
03	DC bus voltage (÷ 1.414 = approx. AC line)
04	PV (i)
05	Display internal counter value
06	Display the settings frequency (F or 0 = %)
07	Display parameter setting
08	Reserved/Not valid
09	Output current to motor
10	Display program operation (0.xxx)

